

A BABCOCK POWER INC. SUBSIDIARY

# SUCCESS STORIES TURNKEY RETROFIT: ARIZONA

## FORCED CIRCULATION, VERTICAL FLOW, VINTAGE 1980s

LOCATION CUSTOMER END USER YEAR

## **PROJECT OVERVIEW**

HRSG

- + No. of Units:
- + Type: Forced Circulation, vertical flow, vintage1980s

## **VOGT POWER SOLUTION**

- + First vertical HRSG SCR application in the United States
- + 42,700 lb/hr increase in steam flow
- + 90% NO<sub>x</sub> emission reduction
- + Ammonia slip 10 ppmvd

## PERFORMANCE RESULTS

- + State-of-the-art, all-welded replacement parts
- + On-site assembly and installation of NO<sub>v</sub> removal SCR
- + Project completion two weeks ahead of outage schedule
- + First vertical HRSG SCR application in the U.S.
- + 42,700 lb/hr increase in steam flow
- + 90% NO<sub>x</sub> emission reduction



#### AFTERMARKET PRODUCTS

- HRSG spare parts
- Access doors
- Complete modules
- Bare and finned tubes
- Headers
- Steam drums
- Heat exchangers
- Valves/instruments
- Control systems
- Diverter valves/dampers
- Burner management systems
- Environmental controls (CO/NO<sub>v</sub> systems)
- Freeze protection
- Inspection services
- Computational Fluid Dynamics (CFD) analysis capabilities
- + Performance testing
- Casing seals
- Casing and insulation
- Expansion joints
- Pressure vessels
- Feedwater heaters
- Rolled cylinders
- Deaerators
- Stacks
- + Return On Investment (ROI) analysis
- Thermal studies
- + Pipe stress